



## AQUA IONIC

### APPLICATIONS

Demineralization

### TECHNICAL DATA

Voltage supply (*) :	230 Vac $\pm$ 10%	Network frequency (*) :	50 Hz $\pm$ 3%
Power absorption :	4.6 VA	Operative temperature :	0 °C – 55 °C
Case size (mm) :	165 x 127 x 70	Weight :	0.8 to 1.5 Kg

(\*) Special versions are available upon request.

### CONNECTIONS

#### Input signals:

Counter meter probe  
Inhibit  
Remote starter

#### Output signals:

Limit cycle impulse (Open Collector)  
During regeneration impulse (Open Collector)  
Set point (Open Collector)  
Alarm (Open Collector)

### PRODUCT CODE

AI 7 - 02 / 05

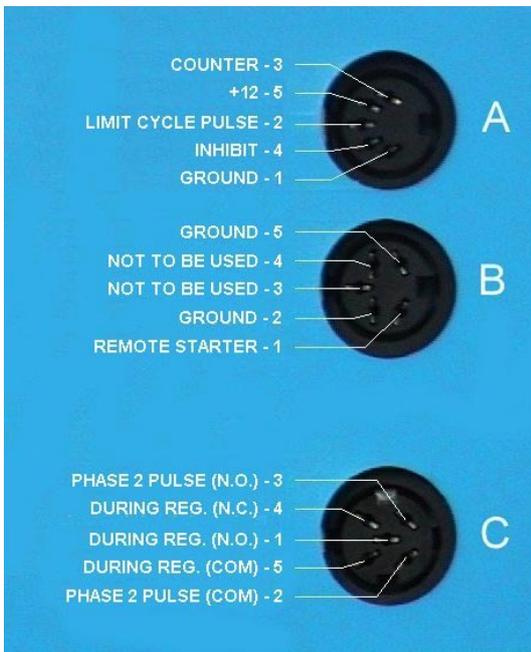
Family to which the controller belongs to (AI = Aqua Ionic). ————

Number of installed pilots (5 = 5 pilots, 7 = 7 pilots and so on.). ————

Typology of electric connections (02 = DIN socket, 01 = preinstalled sensor cable). ————

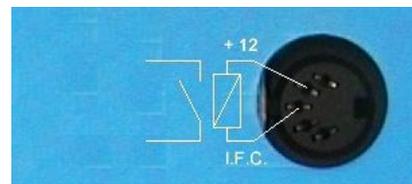
Controller version. (05 = standard). ————

It is assigned by the Technical Office for customisations. |



**Fig. 1**

**Fig. 1:** AQUA IONIC electrical connections.  
**Fig. 2:** Open Collector signal output using mode. The device shown in the picture is a relay which absorbed 20 mA maximum.



**Fig. 2**

### REGENERATION CYCLE STARTING MODE

<b>Auto Set Point</b>	Immediate start when the set point delay time programmed is exhausted.
<b>Auto Volume</b>	Immediate start when the volume is exhausted.
<b>Auto Set Point + Auto Volume</b>	They are both active.
<b>Manual</b>	The regeneration cycle starts only by pressing the Manual Regen key.
<b>Auto Set Point + Manual</b>	Regeneration cycle start by hand. The volume is ignored.
<b>Auto Volume + Manual</b>	Regeneration cycle start by hand. If the volume is exhausted, the alarm will be switched on.

**Whichever is the selected mode, the conductivity test is always active.  
 The regeneration cycle lengths are fully programmable.**